Fidile 15																
	TPM CIRCLE NO :-		ACTIVITY KK QM PM JH SHE OT DM LOSS NO. / STEP		KK QM		JH SH	SHE	ОТ	DM	E&T KAIZEN IDEA SHEET					
TPM CIRCLE NAME :						VAIZEN NO: 07										
DEPT :- IQA						С	D	S M								
CELL:-A170	CELL NAME:- Trimming	MACHIN	E / STAGE :- Trimming	[OP	ERATI	ION :-	<u>Trimm</u>	ing			
KAIZEN THEME: To eliminate Of A170 body unclean at slot		IDEA :- Trimming tool dia .to be increased by 4mm & too							B	BENCHMARK 01Nos. TARGET 0 No.				S.	n.	
PROBLEM/PRESENT STATUS:- Body unclean at slot section Why - WHY ANALY - Why 1 - Body Arter macrining unclean at slot section Why 2 - Body slot sag down of 0.05 to 0.06 mm from body face Why 3 - Body slot sag down during trimming operation Why 4 - Trimming machine tool direct		21.5 m	COUNTERMEASURE:- 1. Trimming tool Dia. Increased 21.5 mm to 25.5 mm. 2. Trimming tool material changed MS to nylon							KAIZEN START 13.03.2016 KAIZEN FINISH 14.3.2016 TEAM MEMBERS:- Kashinath Savanji. Ganesh Padwalkar, BENEFITS:- 1)No production loss 2) No Supplier Rejection 3)No customer complaint						
		RESUI	LT :-		AFTER				W	WHAT TO DO :- NA HOW TO DO : NA FREQUENCY – NA						
impact comes on body lug										COST INCURRED FOR MAKING KAIZEN						
Why 5 –Trimming tool dia.21.5mm it is very less & MS material used of tool										IN RS II		R COST TOTAL COST				
ROOT CAUSE: Trimming tool Was dia.21.5mm it is very less & MS material used of tool										SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT						
									SR. NO.	CEI	LL .	TARGET	RESPONS	SIBILITY	STATUS	
REGISTRATION NO&DATE		1							NO.							
MANAGER'S SIGN :- Ganesh Padwalkar																
W. W. College Strong College	1								┪							